

3M™ Scotchkote™ Liquid Epoxy Coating 323+

Product Handling Times*

Product Number	Pot-Life	Dry to Touch Time	Back Fill Time
41°F (5°C)	40 minutes	2-3 hours	11-13 hours
59°F (15°C)	22 minutes	1-2 hours	5-7 hours
77°F (25°C)	15 minutes	45-105 minutes	3.5-4.5 hours
95°F (35°C)	11 minutes	30-50 minutes	2-3 hours
113°F (45°C)	8 minutes	20-40 minutes	90-150 minutes

*The times listed above are approximations and will vary due to the temperature of the product, ambient conditions and substrate temperature.

Handling and Safety Precautions Read all Health Hazards, Precautionary, First Aid, Safety Data Sheets, and or product label prior to handling or use.

Ordering Information/ Customer Service To ordering product information or a copy of the Safety Data Sheet, call 800.722.6721 or to fax a request please submit to 877.601.1305.

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3M
Electrical Markets Division
6801 River Place Blvd.
Austin, TX 78726-9000
800.722.6721
FAX: 877.601.1305
www.3M.com/corrosion

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